

SPECIAL PACKAGING INSTRUCTIONForm Approved
OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188), Washington, DC 20503. Please do not return your form to either of these addresses.

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|--|--------|--|--|---|---|
| 1. PART OR DRAWING NO. 11826080 | | NOMENCLATURE RECEIVER ASSEMBLY | | 2. CAGE 19200 | 3. SPI NO. (AM) P11826080 |
| 4. NATIONAL STOCK NO. | | | | 5. DATE OF DRAWING/SPI (YYMMDD) 02-09-23 | 6. REVISION / ERR NO. -/H2K2024 |
| 7. QUP / UNIT OF ISSUE 1/EA | 8. ICQ | 9. UNIT PACK WT. (LB) (0.0) 20.7 | | 10. UNIT PACK CU (CU. FT.) (0.000) 0.389 | 11. UNIT PACK SIZE (INCHES) (00.0) 28.0 x 6.0 x 4.0 |
| | | | | 18. STEPS 1 | 19. REQD |
| 12. MILITARY PRESERVATION MIL-STD-2073-1, METHOD 31 MODIFIED | | | | 20. DESCRIPTION SEE TEXT FOR DETAILED INSTRUCTIONS. | |
| 13. CLEANING * AND NOTE 1. | | | | | |
| 14. DRYING * | | | | | |
| 15. PACKING | | | | | |
| a. LEVEL A MIL-STD-2073-1 | | | | | |
| b. LEVEL B MIL-STD-2073-1 | | | | | |
| 16. MARKING MIL-STD-129 | | | | | |
| 17. NOTES/DRAWING | | | | | |

*** UNLESS OTHERWISE SPECIFIED, CLEANING AND DRYING SHALL BE IN ACCORDANCE WITH PARAGRAPH 5.2.1 OF MIL-STD-2073-1. WEIGHTS AND SIZES ARE ESTIMATED AND MAY VARY SLIGHTLY. INTERMEDIATE PACKAGING AND PACKING WILL BE IN ACCORDANCE WITH SPECIFICATION MIL-STD-2073-1 OR AS OTHERWISE SPECIFIED HEREIN.**

In lieu of MIL-B-22019 or MIL-B-22020, CORTEC VCI-126 may be used. Suggested source of supply is CORTEC, St. Paul, MN.

The requirements of MIL-I-8574 apply to MIL-B-22019 and MIL-B-22020, or any substitute VCI material. Compatibility tests also apply.

WSC: 62 ITEM SIZE: 27.0 x 3.00 x 5.50 (Approx) ITEM WEIGHT: 18.0 APPROVED: Vishwa N. Khanna

DISTRIBUTION STATEMENT A, UNLIMITED

Attachment 003

SPECIAL PACKAGING INSTRUCTION (Continuation sheet)Form Approved
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1. PART OR DRAWING NO. NOMENCLATURE
11826080 RECEIVER ASSEMBLY**2. CODE INDENT**
19200**3. SPI NO.**
(AM) P11826080**4. NATIONAL STOCK NO.****5. DATE OF
DRAWING/SPI(YMMDD)**
02-09-23**6. REVISION / ERR NO.**
-h2k2024**17. NOTES / DRAWINGS CONTINUED**

1. Material, Methods, Processes and Procedures: Materials, methods, processes and procedures specified herein shall conform to the requirements of MIL-STD-2073-1.

2. Preservation:

2.1 The Receiver Assembly shall be preserved and packaged Method 31 as specified herein.

2.1.1 Cleaning: The item shall be disassembled as necessary to accomplish the required cleaning specified herein. All surfaces shall be cleaned any applicable method which does cause damage to the item.

2.1.1.1 Special Cleaning: (Burned Powder Residue) Surfaces of components subjected to burned powder residues shall be scrubbed clean with bristle brushes and/or swabs saturated with rifle bore cleaner conforming to MIL-PRF-372. Flush the scrubbed surfaces with MIL-PRF-680 solvent.

2.1.2 Drying: All cleaned surfaces shall be thoroughly dried prior to preservative application. Drying of barrel bore and chamber shall be dried using clean, dry, lint-free swabs.

2.1.3 Application of Preservative: All metallic surfaces of the machine gun shall be coated with medium preservative oil applied by any applicable procedure. Excess oil shall be thoroughly drained from coated surfaces. Preserved machine gun shall be allowed to dry for a minimum of one (1) hour prior to unit pack. Lubricants contaminated or removed during the cleaning process shall be reapplied in accordance with the applicable drawing requirements.

2.1.4 Unit Pack:

2.1.4.1 Place Receiver Assembly, in a cold seal MIL-B-22191 Barrier Bag. Remove paper from VCI bag. Seal around parts. The material shall be completely sealed around the parts with no visible open channels through seal.

2.1.4.2 Encapsulated weapon shall be immobilized in a ASTM D5118, St-RSC, GR-W5c, CL-WR fiberboard box with a sufficient amount of PPP-C-795 cushioning material to ensure a tight pack. NOTE: Serial number shall be face up.

2.1.4.3 Closure shall be in accordance with ASTM D1974, Sealing Method B.